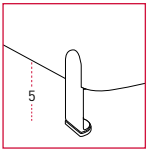


BEND

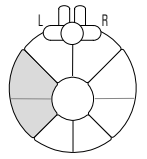
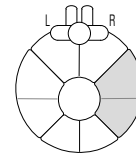
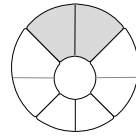
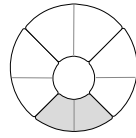
— By Stone Designs —



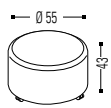


Steel Legs

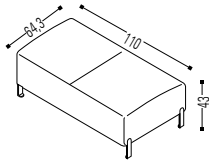
BEND MODULES - SERIE 10 Without Backrest



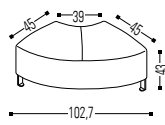
With castors



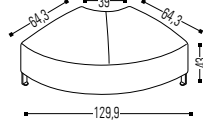
F10
Rounded Modul
Ø55 cm Diameter



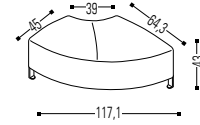
F21
Straight module
110x64 cm



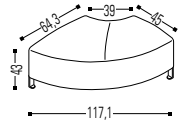
F22
Curved Regular Module
45 cm Side



F23
Curved Regular Module
64 cm Side

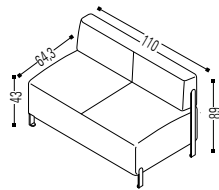


F24
Irregular Curved Module
Right

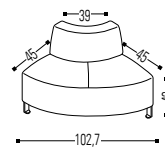


F25
Irregular Curved Module
Left

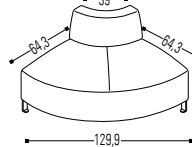
BEND MODULES - SERIE 10 With Backrest



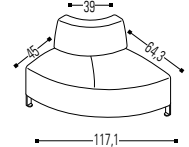
F31
Straight module
110x64 cm
With Backrest



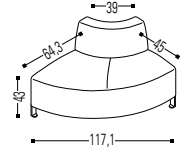
F32
Curved Regular Module
45 cm Side
With Backrest



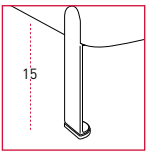
F33
Curved Regular Module
64 cm Side
With Backrest



F34
Irregular Curved Module
Right
With Backrest



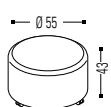
F35
Irregular Curved Module
Left
With Backrest



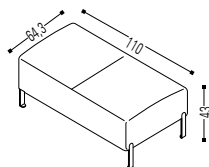
Steel Legs

BEND MODULES - SERIE 20 Without Backrest

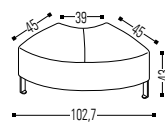
With castors



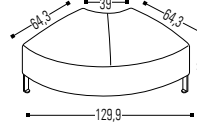
F10
Rounded Modul
Ø55 cm Diameter



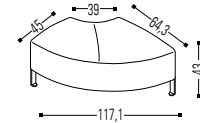
F41
Straight module
110x64 cm



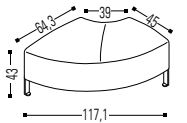
F42
Curved Regular Module
45 cm Side



F43
Curved Regular Module
64 cm Side

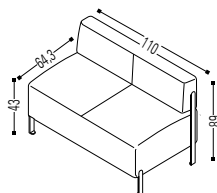


F44
Irregular Curved Module
Right

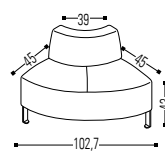


F45
Irregular Curved Module
Left

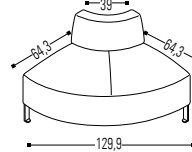
BEND MODULES - SERIE 20 With Backrest



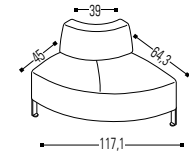
F51
Straight module
110x64 cm
With Backrest



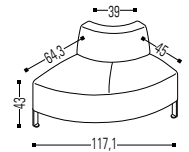
F52
Curved Regular Module
45 cm Side
With Backrest



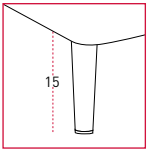
F53
Curved Regular Module
64 cm Side
With Backrest



F54
Irregular Curved Module
Right
With Backrest

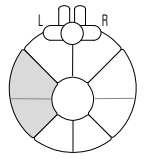
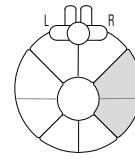
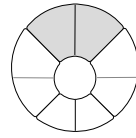
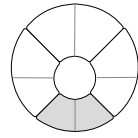


F55
Irregular Curved Module
Left
With Backrest

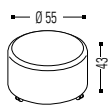


Wood Legs

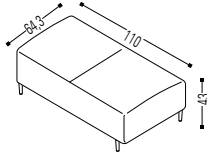
BEND MODULES - SERIE 30 Without Backrest



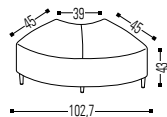
With castors



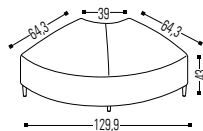
F10
Rounded Modul
Ø55 cm Diameter



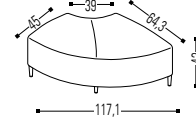
F61
Straight module
110x64 cm



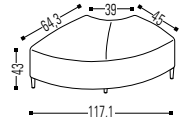
F62
Curved Regular Module
45 cm Side



F63
Curved Regular Module
64 cm Side

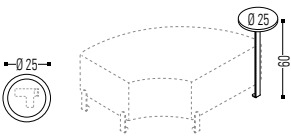


F64
Irregular Curved Module
Right

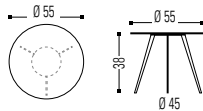


F65
Irregular Curved Module
Left

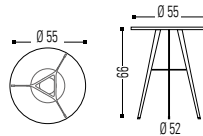
BEND ACCESSORIES AUXILIARY TABLES



--PD

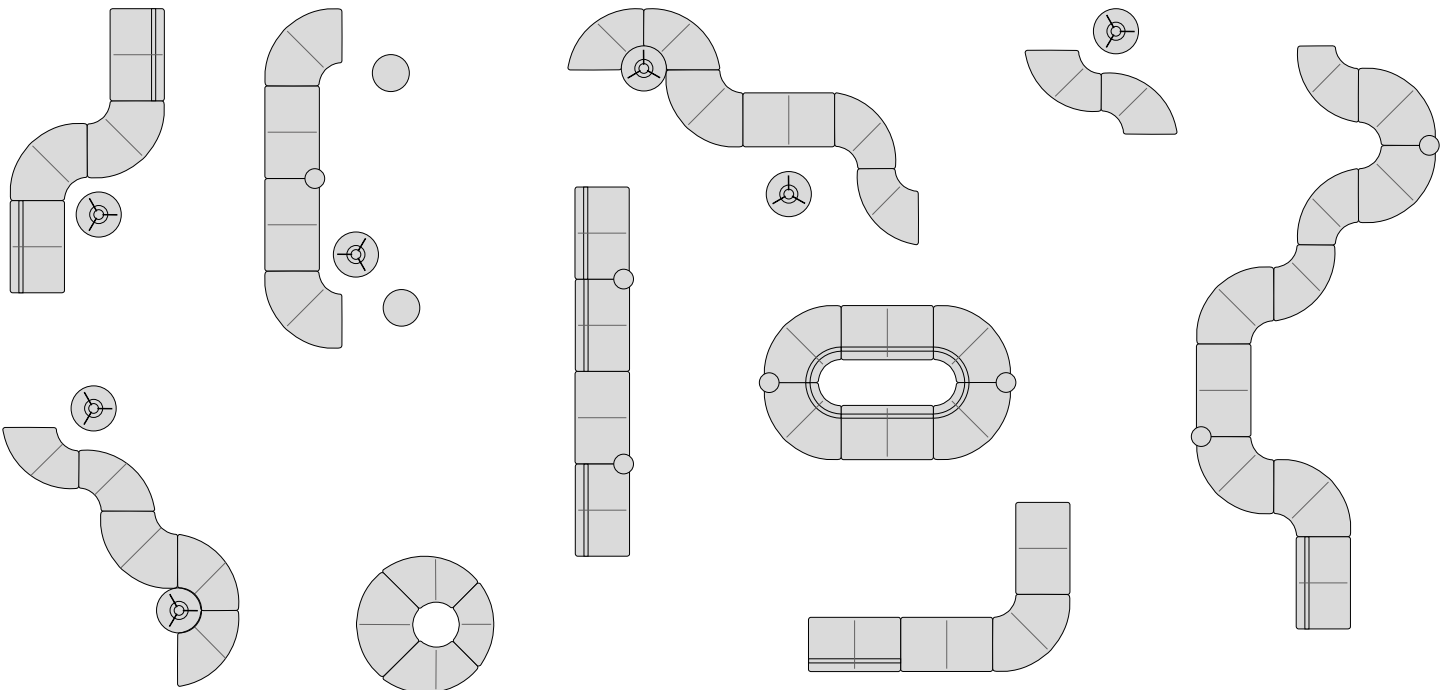


FM55



FM15

CONFIGURATION EXAMPLES





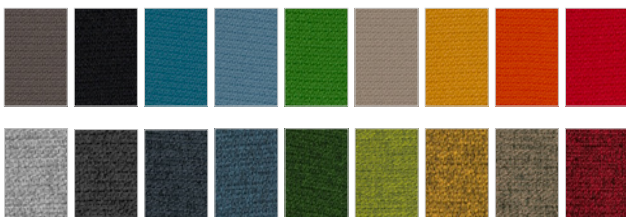
FEATURES - SERIE 10

- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. With or without backrest.
 - 45cm deep unit. With or without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
 - Straight unit. 60cm deep. With or without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
 - Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

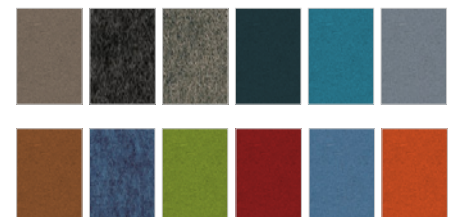
■ FINISHES

UPHOLSTERY

GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER





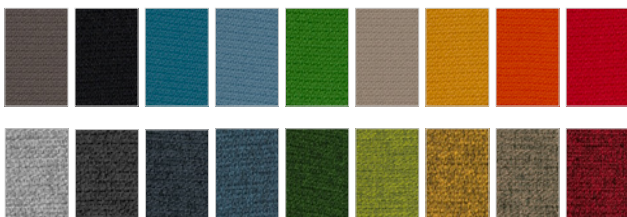
FEATURES - SERIE 20

- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. With or without backrest.
 - 45cm deep unit. With or without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
 - Straight unit. 60cm deep. With or without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

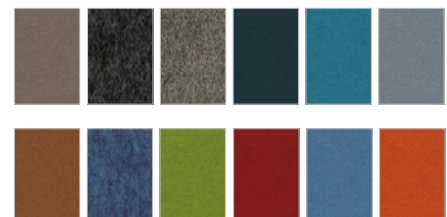
■ FINISHES

UPHOLSTERY

GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER





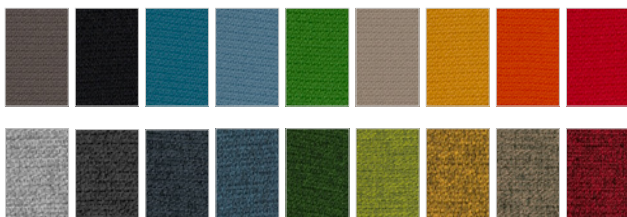
FEATURES - SERIE 30 - WITHOUT BACKREST

- **Modules.** Bend is available in a wide range of models:
 - 60cm deep unit. Without backrest.
 - 45cm deep unit. Without backrest.
 - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
 - Straight unit. 60cm deep. Without backrest.
 - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

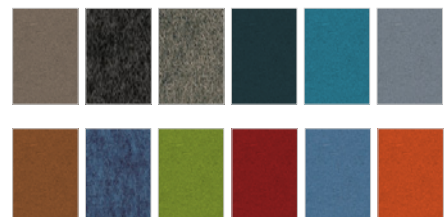
FINISHES

UPHOLSTERY

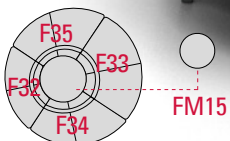
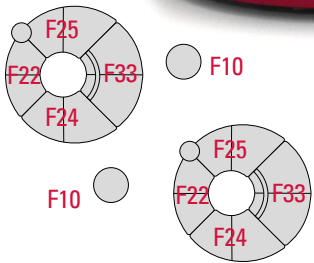
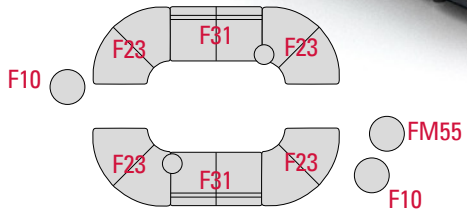
GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER









MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of responsible forestry



PEFC Certificate



EN ISO 14004:2011
ECODESIGN Certificate



UNE-EN ISO 9001:2008
ISO 9001 Certificate



UNE-EN ISO 14001:2004
ISO 14001 Certificate



E1 Certificate
by EN 13986



ACTIU TECHNOLOGY PARK
LEED® PLATINUM certified by USGBC
Leadership in Energy & Environmental Design
LEED® Gold certified 2011 - LEED® Platinum certified 2017