

# EPD\_Environmental Product Declaration



BEND 20 WITHOUT BACKREST

Ref\_F418M19

Report Data 12.07.2017

## Certificates

ISO 9001:2008

ISO 14001:2004

ISO 14006. Ecodesign

PEFC. Programme for the Endorsement of Forest Certification

FSC. Forest Stewardship Council

GBCe. Green Building Council Spain



## 1. Details of the system

Type	New Product	<input checked="" type="checkbox"/>	Redesign	<input type="checkbox"/>	Studied Year 2017
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Declaration Scope: From extraction of raw materials to complete desk solution, including end of life.  
The detail of each of the phases considered and its scope is included below

Materials	Production	Transport	Use	End of life
Including the extraction and processing of raw materials and component sourcing to its delivery at the Actiu Technological Park.	Consider the production and assembly processes used in Actiu.	Includes from the Actiu Technological Park to our customers facilities. Transport is provided through light commercial transport.	This stage has not environmentally relevance for life cycle analysis.	Any product can be disposed of in different ways, or become a resource. Drawing on national average dates, it is supposed that aluminium, wood and cardboard packaging is recycled, while the rest is treated as urban waste.

## 2. RAW MATERIALS USED FOR THE PRODUCT. Product specifications, including packaging

	KG of product solution	Percentage %	Quality of finishes	
			Production of raw materials	Processed
Cloth	1,162	9,79%	Datos bibliográficos	Datos bibliográficos
Steel (SIMAPRO HAI)	2,790	23,50%	Datos bibliográficos	Datos bibliográficos
Carton	3,401	28,64%	Datos bibliográficos	Datos bibliográficos
Foam	4,500	37,90%	Datos bibliográficos	Datos bibliográficos
<b>TOTAL</b>	<b>11,853</b>	<b>99,82%</b>		
<b>% recycled materials</b>		<b>38,75%</b>		
<b>% recyclable materials</b>		<b>61,93%</b>		

ACTIU product design is made to facilitate the separation of its components and recycling.

The product is designed to help companies LEED® certification. You can obtain LEED® credits with our product. On the one hand, contains a high percentage of recycled materials and is manufactured with low emissions to the atmosphere. On the other hand, has been designed with ergonomic standards. Finally, it can be easily recycled because it is designed for disassembly and identification of very simple components. This will help you achieve LEED® credits for employee health and innovation

The verification process life cycle analysis is performed by independent experts in Ecodesign (Consultant Business Area) and using the criteria of the standard ISO 14006 "Ecodesign".

This product has been manufactures at the facilities of e ACTIU BERBEGAL Y FORMAS, S.A.

[www.actiu.com](http://www.actiu.com)

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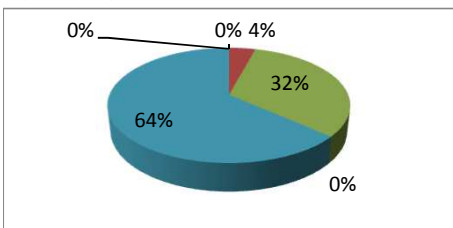
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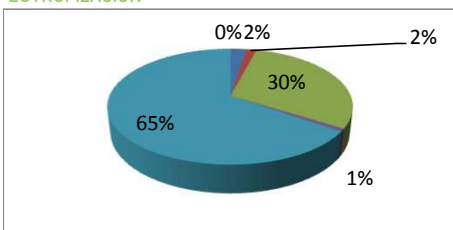
Report Data 12.07.2017

### 3. Impacts produced by category. Five substances area included in each category have the greatest impact in each category

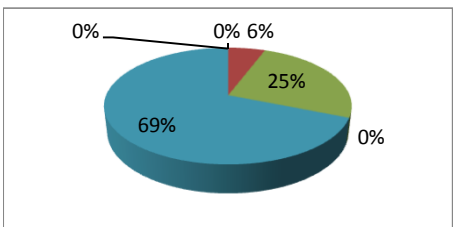
Impact category	Substance	Unit	Total
<b>ACIDIFICATION</b>	Remaining Substances	kg SO2 eq	0
	Ammonia	kg SO2 eq	0,015224539
	Nitrogen dioxide	kg SO2 eq	0,117452322
	Nitrogen oxides	kg SO2 eq	0
	Sulfur dioxide	kg SO2 eq	0,230750451
	Sulfur oxides	kg SO2 eq	5,6559E-243
	<b>TOTAL</b>	<b>kg SO2 eq</b>	<b>0</b>



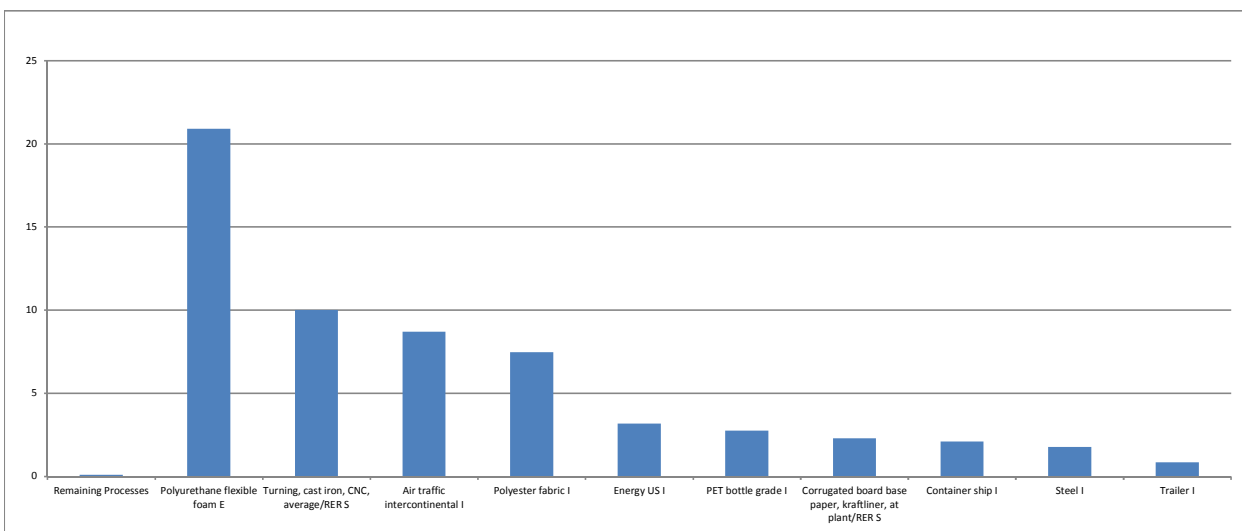
Impact category	Substance	Unit	Total
<b>EUTROFIZACIÓN</b>	Phosphorus, total	kg PO4--- eq	0,001493105
	Ammonia	kg PO4--- eq	0,000952802
	Nitrogen dioxide	kg PO4--- eq	0,01798849
	Phosphate	kg PO4--- eq	0,000461749
	Ammonium, ion	kg PO4--- eq	0,039438866
	COD, Chemical Oxygen Demand	kg PO4--- eq	5,6559E-243
	<b>TOTAL</b>	<b>kg SO2 eq</b>	<b>7,03076E-06</b>



Impact category	Substance	Unit	Total
<b>GLOBAL WARMING</b>	Remaining Substances	kg CO2 eq	0
	Carbon dioxide	kg CO2 eq	3,584279902
	Carbon dioxide, fossil	kg CO2 eq	15,80799461
	Carbon monoxide	kg CO2 eq	0
	Carbon monoxide, fossil	kg CO2 eq	42,97143828
	Dinitrogen monoxide	kg CO2 eq	5,6559E-243
	<b>TOTAL</b>	<b>kg CO2 eq</b>	<b>0</b>



### Impact of group elements (materials, processes, energy, use, transport and waste)



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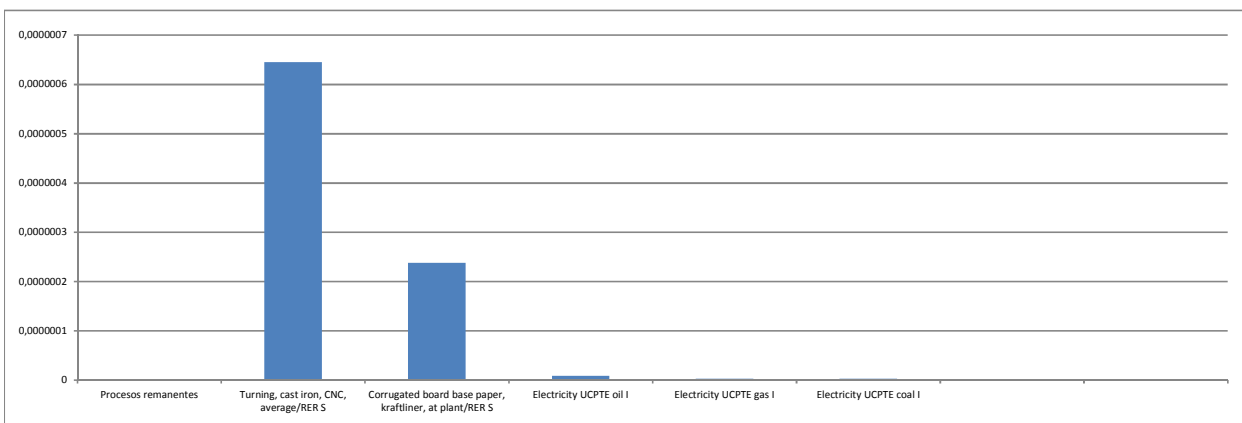
Ref\_F418M19

Report Data 12.07.2017

### 4. Impacts produced by category. Five substances area included in each category have the greatest impact in each category

Impact category	Substance	Unit	Total
<b>REDUCING OZONE</b>	Remaining Substances	kg CFC-11 eq	0
	Methane, bromochlorodifluoro-, Halon 1211	kg CFC-11 eq	1,41867E-08
	Methane, bromotrifluoro-, Halon 1301	kg CFC-11 eq	2,38611E-07
	Methane, chlorodifluoro-, HCFC-22	kg CFC-11 eq	0
	Methane, tetrachloro-, CFC-10	kg CFC-11 eq	6,45458E-07
	<b>TOTAL</b>	<b>kg SO2 eq</b>	<b>0</b>

### Impact of group elements (materials, processes, energy, use, transport and waste)



Impact category	Substance	Unit	Total
<b>PHOTOCHEMICAL SMOG</b>	Remaining Substances	kg C2H4 eq	0
	Carbon monoxide	kg C2H4 eq	0,000948439
	Carbon monoxide, fossil	kg C2H4 eq	0,01459366
	Hydrocarbons, unspecified	kg C2H4 eq	0
	Methane	kg C2H4 eq	0,046101529
	Methane, fossil	kg C2H4 eq	5,6559E-243
	<b>TOTAL</b>	<b>kg SO2 eq</b>	<b>0</b>

Impact category	Substance	Unit	Total
<b>NON-RENEWABLE RESOURCES</b>	Remaining Substances	MJ eq	0
	Coal, 18 MJ per kg, in ground	MJ eq	46,73352483
	Coal, 29.3 MJ per kg, in ground	MJ eq	223,1921567
	Gas, natural, 35 MJ per m3, in grou	MJ eq	5,6559E-243
	Coal, hard, unspecified, in ground	MJ eq	732,8782798
	Energy, from coal	MJ eq	5,6559E-243
	<b>TOTAL</b>	<b>kg SO2 eq</b>	<b>0</b>

<b>WASTE</b>	Total NO HAZARDOUS	KG	3,32
	Total HAZARDOUS	KG	0,221

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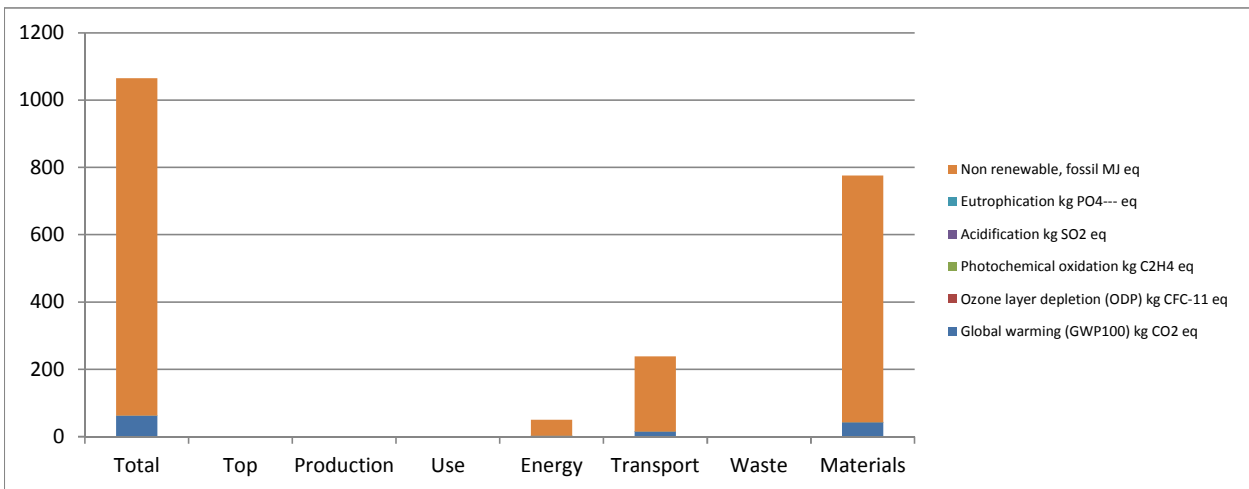
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### 5. Impact produced by life cycle stage. In includes six stages: Production, Use, Energy, Transport, Waste and Materials.

Impact Category	Uts.	Total	Top	Production	Use	Energy	Trsp.	Waste	Mat.
Global warming (GWP100)	kg CO2 eq	62,36371279	0	0	0	3,584279902	15,81	0	42,97
Ozone layer depletion (ODP)	kg CFC-11 eq	8,98256E-07	0	0	0	1,41867E-08	2E-07	0	6E-07
Photochemical oxidation	kg C2H4 eq	0,061643629	0	0	0	0,000948439	0,015	0	0,046
Acidification	kg SO2 eq	0,363427312	0	0	0	0,015224539	0,117	0	0,231
Eutrophication	kg PO4--- eq	0,058380158	0	0	0	0,000952802	0,018	0	0,039
Non renewable, fossil	MJ eq	1002,803961	0	0	0	46,73352483	223,2	0	732,9



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### 6. Ecodesign improvements considered.

ACTIU products are designed considering different environmental strategies. According to their level of complexity, the strategies used are classified into one of the following. Here are some of the choices for ecodesign significant product.

PRODUCT STRATEGY ECODESIGN	CHOICES
Low impact materials selection	Designed to be manufactured with 38,75% recycled materials
	100% recycled aluminium
	Powder paint with no VOC emissions
	Limitation on use of hazardous substances. Without chromium, mercury, cadmium
Optimization of product techniques	Recycled cardboard packaging
	Optimizing energy use throughout the production process
	Painting processes of high technology systems.
	Recovery unused paint in the process. Zero emissions of VOCs.
Optimization of distribution system	Automated manufacturing systems. Planning the cutting process.
	Closed water circuits. Heat recovery.
	Optimization of energy use in the manufacturing process: Heat recovery in the painting process, automated manufacturing systems for energy saving.
	Reducing energy. Removable systems. Low volume packaging. Spaces optimization.
Optimization of product life	Saving energy and Flexibility. Modular system adaptable between different models.
	15 years minimum life time
	Product is easy to maintain and clean. It can be easily cleaned with a damp cloth with water.
	The product is part of a modular program. Easy to modify, extend and repair to maximize its life time.
Optimization of the end of system life	Easy separation of product components
	High degree of recyclability of the product: 89%
	Packaging reuse system between ACTIU and its providers to avoid waste generation

### Bibliography and references

ISO 14025 Environmental labels and declarations – Tipo III

ISO 14044:2006 "Environmental management. Life time cycle analysis. Requirements and guidelines "

UNE - EN ISO 14006:2011 "Environmental management systems. Guidelines to incorporate ecodesign "

Methods to calculate environmental impact

Base datos: ETH-ESU System processes, Ecoinvent system processes, IDEMAT, EDIP, IPCC, Ecological Scarcity 2006.